



ABSTRACT

There is provided a weather strip for an automobile, wherein a void due to a gas pocket is prevented from occurring to a boundary part between a core bar and a slightly foamed solid rubber portion, and a continuous extrusion molding system for molding the same. The weather strip for the automobile comprises a U-shaped trim formed by embedding the core bar in the slightly foamed solid rubber portion, foamed so as to have a specific gravity of 0.8 to 1.2, and tiny holes having a depth reaching the core bar are defined in part of the slightly foamed solid rubber portion in such a way as to be arranged in line along the longitudinal direction of the weather strip. Further, the continuous extrusion molding system for continuously extrusion molding the weather strip for the automobile comprises includes a prickly gear, rotatable while pressed in contact with the weather strip being extruded, and disposed so as to be adjacent to a mouth piece of an extruder, and tiny. Tiny holes having thea depth reaching thea core bar are defined preferably in a groove bottom of a U-like shape of a part of thea slightly foamed solid rubber portion, in such a way as to be arranged in line along the longitudinal direction of the weather strip by use of the prickly gear.